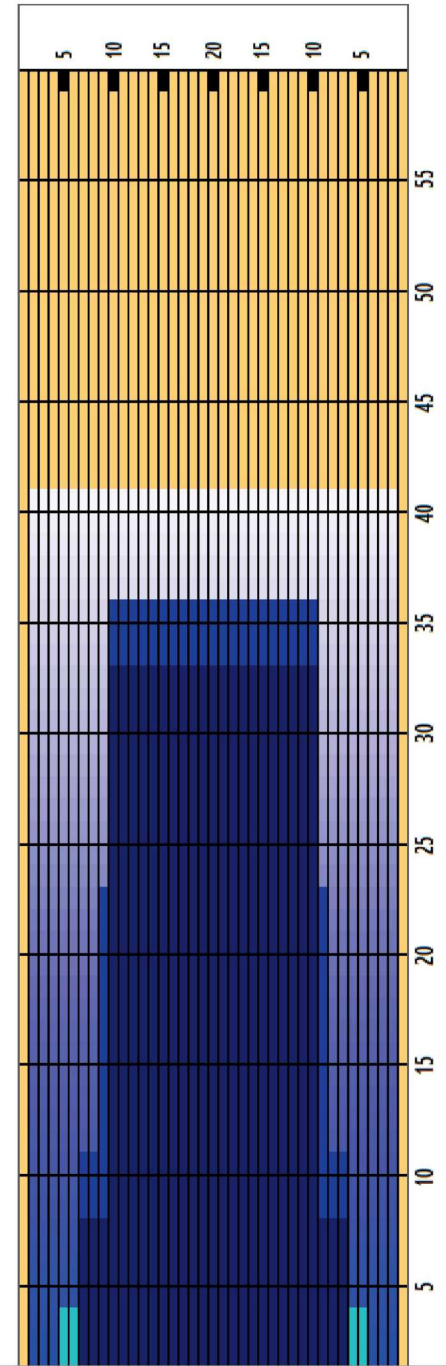


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	20 mL	Reverse Oil Total	13.7 mL	Volume Oil Total	33.7 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	74	0.0	1.4	1.4	3700
2	5L	5R	2	10	62	1.4	4.2	2.8	3100
3	7L	7R	2	14	54	4.2	8.1	3.9	2700
4	10L	10R	5	18	105	8.1	20.8	12.7	5250
5	10L	10R	5	18	105	20.8	33.5	12.7	5250
6	2L	2R	0	30	0	33.5	41.0	7.5	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	41.0	36.0	-5.0	0
2	10L	10R	5	18	105	36.0	23.3	-12.7	5250
3	9L	9R	5	18	115	23.3	10.6	-12.7	5750
4	7L	7R	2	18	54	10.6	5.5	-5.1	2700
5	2L	2R	0	10	0	5.5	0.0	-5.5	0

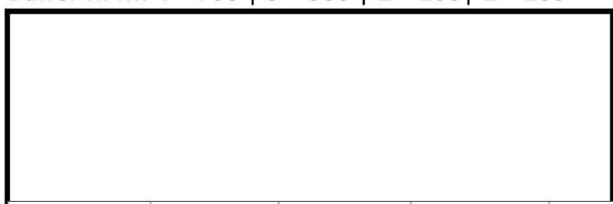


Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	7	1.33	1	1	1.33	7

