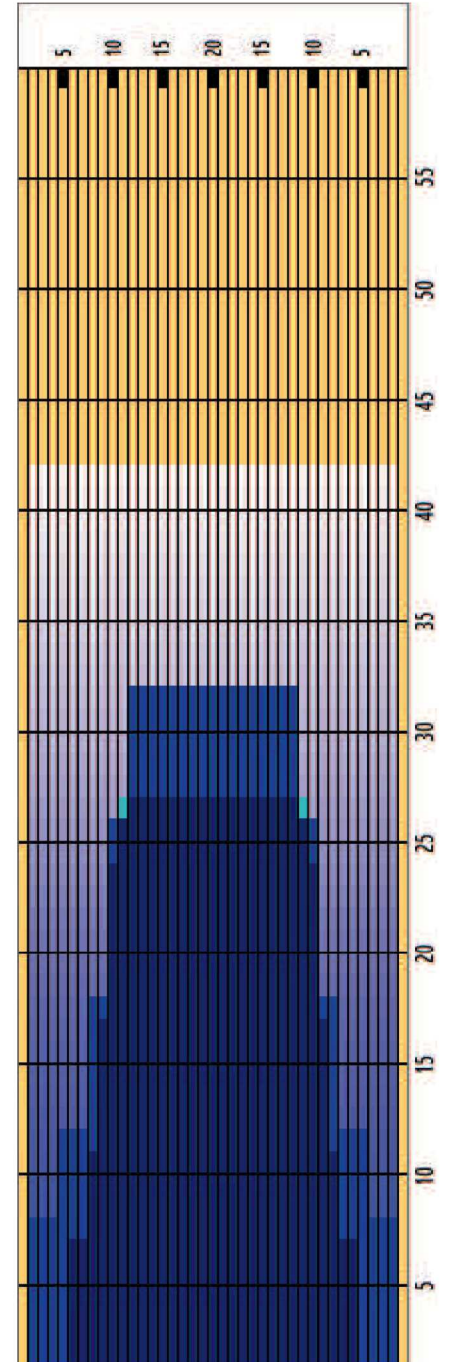


| | | | | | |
|----------------------|---------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 42 | Reverse Brush Drop | 34 | Oil Per Board | 50 ul |
| Forward Oil Total | 17.6 mL | Reverse Oil Total | 16.95 mL | Volume Oil Total | 34.55 mL |
| Tank Configuration | A Only | Tank A Conditioner | ICE | Tank B Conditioner | ICE |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 4L | 5R | 2 | 10 | A | 64 | 0.0 | 1.4 | 1.4 | 3200 |
| 2 | 6L | 6R | 3 | 14 | A | 87 | 1.4 | 7.3 | 5.9 | 4350 |
| 3 | 8L | 8R | 2 | 14 | A | 50 | 7.3 | 11.2 | 3.9 | 2500 |
| 4 | 9L | 9R | 3 | 14 | A | 69 | 11.2 | 17.1 | 5.9 | 3450 |
| 5 | 10L | 10R | 3 | 18 | A | 63 | 17.1 | 24.7 | 7.6 | 3150 |
| 6 | 11L | 11R | 1 | 22 | A | 19 | 24.7 | 27.8 | 3.1 | 950 |
| 7 | 2L | 2R | 0 | 22 | A | 0 | 27.8 | 42.0 | 14.2 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 26 | A | 0 | 42.0 | 32.0 | -10.0 | 0 |
| 2 | 12L | 12R | 2 | 22 | A | 34 | 32.0 | 25.8 | -6.2 | 1700 |
| 3 | 10L | 10R | 3 | 18 | A | 63 | 25.8 | 18.2 | -7.6 | 3150 |
| 4 | 8L | 8R | 3 | 14 | A | 75 | 18.2 | 12.3 | -5.9 | 3750 |
| 5 | 5L | 5R | 3 | 10 | A | 93 | 12.3 | 8.1 | -4.2 | 4650 |
| 6 | 2L | 2R | 2 | 10 | A | 74 | 8.1 | 5.3 | -2.8 | 3700 |
| 7 | 2L | 2R | 0 | 10 | A | 0 | 5.3 | 0.0 | -5.3 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:16L-16R | 8L-12L:16L-16R | 13L-17L:16L-16R | 18L-16R:17R-13R | 18L-16R:12R-8R | 16L-16R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 4.09 | 1.24 | 1 | 1 | 1.24 | 4.35 |

