

## 2020kansai.shinjin



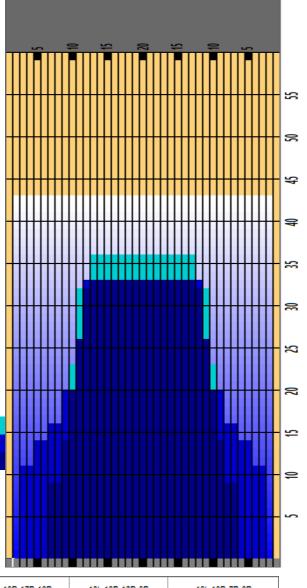
Oil Pattern Distance	43	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	16 mL	Reverse Oil Total	11.15 mL	Volume Oil Total	27.15 mL
Tank Configuration	N/A	Tank A Conditioner	curve	Tank B Conditioner	curve

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	1	14	Α	31	0.0	0.0	0.0	1550
2	7L	7R	2	14	Α	54	0.0	3.9	3.9	2700
3	7L	7R	2	18	Α	54	3.9	9.0	5.1	2700
4	9L	9R	2	18	Α	46	9.0	14.1	5.1	2300
5	10L	10R	3	22	Α	63	14.1	23.4	9.3	3150
6	11L	11R	3	22	Α	57	23.4	32.7	9.3	2850
7	13L	13R	1	26	Α	15	32.7	36.3	3.6	750
8	2L	2R	0	30	Α	0	36.3	43.0	6.7	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	В	0	43.0	33.0	-10.0	0
2	12L	12R	2	26	В	34	33.0	25.7	-7.3	1700
3	11L	11R	2	22	В	38	25.7	19.5	-6.2	1900
4	9L	9R	1	22	В	23	19.5	16.4	-3.1	1150
5	7L	7R	1	18	В	27	16.4	13.9	-2.5	1350
6	5L	5R	1	18	В	31	13.9	11.4	-2.5	1550
7	3L	3R	2	14	В	70	11.4	7.5	-3.9	3500
8	2L	2R	0	10	В	0	7.5	0.0	-7.5	0

Cleaner Ratio Main Mix NA Cleaner Ratio Back End Mix NA Cleaner Ratio Back End Distance NA Buffer RPM:  $4 = 720 \mid 3 = 500 \mid 2 = 200 \mid 1 = 50$ 

Forward Reverse Combined



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R	
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Mlddle: Inside Track	Middle:Middle Track	Middle:Outside Track	
Track Zone Ratio	5.48	1.47	1	1	1.47	5.48	
1500							
1200			<u> </u>				

