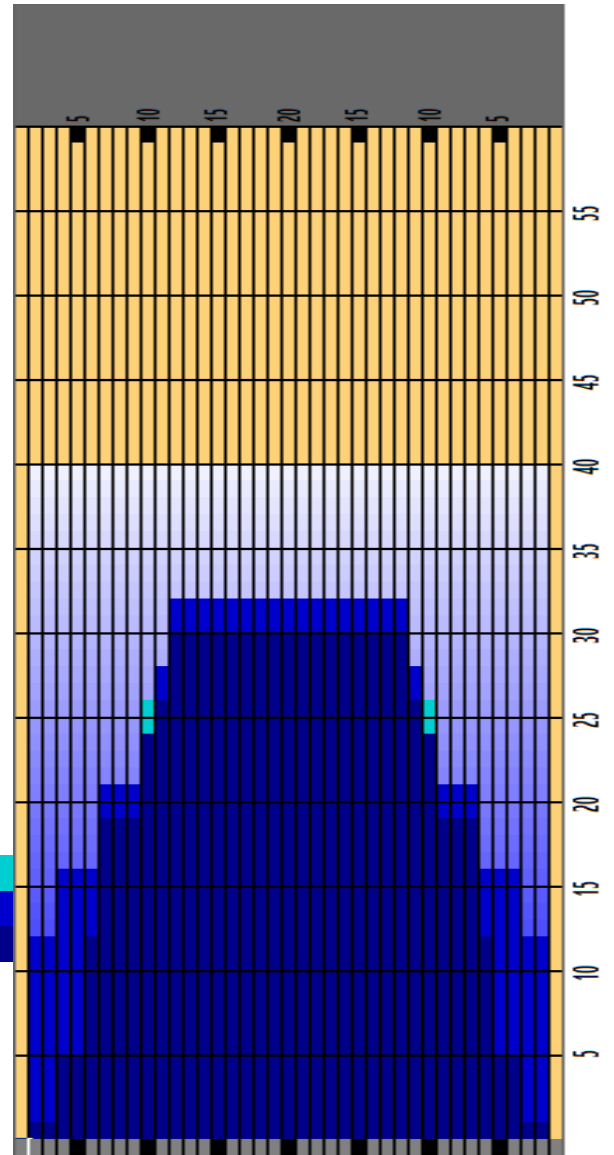


Oil Pattern Distance	40	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	17 mL	Reverse Oil Total	14.4 mL	Volume Oil Total	31.4 mL
Tank Configuration	N/A	Tank A Conditioner	curve	Tank B Conditioner	curve

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	A	74	0.0	1.4	1.4	3700
2	4L	4R	2	14	A	66	1.4	5.3	3.9	3300
3	6L	6R	3	18	A	87	5.3	12.9	7.6	4350
4	7L	7R	2	22	A	54	12.9	19.1	6.2	2700
5	10L	10R	2	26	A	42	19.1	26.4	7.3	2100
6	12L	12R	1	30	A	17	26.4	30.6	4.2	850
7	2L	2R	0	30	A	0	30.6	40.0	9.4	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	40.0	32.0	-8.0	0
2	12L	12R	1	30	B	17	32.0	27.8	-4.2	850
3	11L	11R	1	26	B	19	27.8	24.2	-3.6	950
4	10L	10R	1	22	B	21	24.2	21.1	-3.1	1050
5	7L	7R	2	18	B	54	21.1	16.0	-5.1	2700
6	4L	4R	2	14	B	66	16.0	12.1	-3.9	3300
7	2L	2R	3	14	B	111	12.1	6.2	-5.9	5550
8	2L	2R	0	10	B	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.16	1.18	1	1	1.18	2.16

