

2019 58



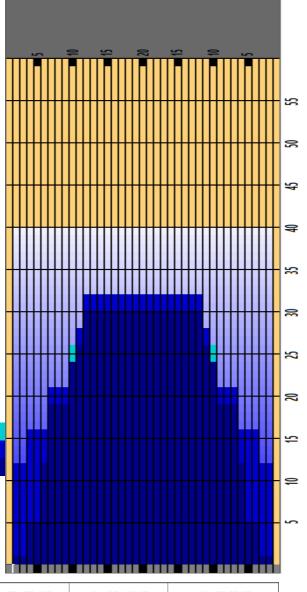
Oil Pattern Distance 40 Reverse Brush Drop 32 Oil Per Board 50 ul **Forward Oil Total** 17 mL Reverse Oil Total 14.4 mL **Volume Oil Total** 31.4 mL **Tank Configuration Tank A Conditioner Tank B Conditioner** N/A curve curve

1 2L 2R 2 10 A 74 0.0 1.4 1.4 3700 2 4L 4R 2 14 A 66 1.4 5.3 3.9 3300 3 6L 6R 3 18 A 87 5.3 12.9 7.6 4350 4 7L 7R 2 22 A 54 12.9 19.1 6.2 2700 5 10L 10R 2 26 A 42 19.1 26.4 7.3 2100 6 12L 12R 1 30 A 17 26.4 30.6 4.2 850 7 2L 2R 0 30 A 0 30.6 40.0 9.4 0		START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
3 6L 6R 3 18 A 87 5.3 12.9 7.6 4350 4 7L 7R 2 22 A 54 12.9 19.1 6.2 2700 5 10L 10R 2 26 A 42 19.1 26.4 7.3 2100 6 12L 12R 1 30 A 17 26.4 30.6 4.2 850	1	2L	2R	2	10	Α	74	0.0	1.4	1.4	3700
4 7L 7R 2 22 A 54 12.9 19.1 6.2 2700 5 10L 10R 2 26 A 42 19.1 26.4 7.3 2100 6 12L 12R 1 30 A 17 26.4 30.6 4.2 850	2	4L	4R	2	14	Α	66	1.4	5.3	3.9	3300
5 10L 10R 2 26 A 42 19.1 26.4 7.3 2100 6 12L 12R 1 30 A 17 26.4 30.6 4.2 850	3	6L	6R	3	18	Α	87	5.3	12.9	7.6	4350
6 12L 12R 1 30 A 17 26.4 30.6 4.2 850	4	7L	7R	2	22	Α	54	12.9	19.1	6.2	2700
	5	10L	10R	2	26	Α	42	19.1	26.4	7.3	2100
7 2L 2R 0 30 A 0 30.6 40.0 9.4 0	6	12L	12R	1	30	Α	17	26.4	30.6	4.2	850
	7	2L	2R	0	30	Α	0	30.6	40.0	9.4	0

2 12L 12R 1 30 B 17 32.0 27.8 -4.2 850 3 11L 11R 1 26 B 19 27.8 24.2 -3.6 950 4 10L 10R 1 22 B 21 24.2 21.1 -3.1 1050 5 7L 7R 2 18 B 54 21.1 16.0 -5.1 2700 6 4L 4R 2 14 B 66 16.0 12.1 -3.9 3300 7 2L 2R 3 14 B 111 12.1 6.2 -5.9 5550	12L 11L	12R	1			_	40.0	32.0	-8.0	0
3 11L 11R 1 26 B 19 27.8 24.2 -3.6 950 4 10L 10R 1 22 B 21 24.2 21.1 -3.1 1050 5 7L 7R 2 18 B 54 21.1 16.0 -5.1 2700 6 4L 4R 2 14 B 66 16.0 12.1 -3.9 3300 7 2L 2R 3 14 B 111 12.1 6.2 -5.9 5550	11L			30	В					
4 10L 10R 1 22 B 21 24.2 21.1 -3.1 1050 5 7L 7R 2 18 B 54 21.1 16.0 -5.1 2700 6 4L 4R 2 14 B 66 16.0 12.1 -3.9 3300 7 2L 2R 3 14 B 111 12.1 6.2 -5.9 5550		11R	4		_	17	32.0	27.8	-4.2	850
5 7L 7R 2 18 B 54 21.1 16.0 -5.1 2700 6 4L 4R 2 14 B 66 16.0 12.1 -3.9 3300 7 2L 2R 3 14 B 111 12.1 6.2 -5.9 5550	101			26	В	19	27.8	24.2	-3.6	950
6 4L 4R 2 14 B 66 16.0 12.1 -3.9 3300 7 2L 2R 3 14 B 111 12.1 6.2 -5.9 5550	IUL	10R	1	22	В	21	24.2	21.1	-3.1	1050
7 2L 2R 3 14 B 111 12.1 6.2 -5.9 5550	7L	7R	2	18	В	54	21.1	16.0	-5.1	2700
	4L	4R	2	14	В	66	16.0	12.1	-3.9	3300
8 2L 2R 0 10 B 0 6.2 0.0 -6.2 0	2L	2R	3	14	В	111	12.1	6.2	-5.9	5550
	2L	2R	0	10	В	0	6.2	0.0	-6.2	0
		4L 2L	4L 4R 2L 2R	4L 4R 2 2L 2R 3	4L 4R 2 14 2L 2R 3 14	4L 4R 2 14 B 2L 2R 3 14 B	4L 4R 2 14 B 66 2L 2R 3 14 B 111	4L 4R 2 14 B 66 16.0 2L 2R 3 14 B 111 12.1	4L 4R 2 14 B 66 16.0 12.1 2L 2R 3 14 B 111 12.1 6.2	4L 4R 2 14 B 66 16.0 12.1 -3.9 2L 2R 3 14 B 111 12.1 6.2 -5.9

Cleaner Ratio Main Mix NA
Cleaner Ratio Back End Mix NA
Cleaner Ratio Back End Distance NA
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Forward Reverse Combined



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Mlddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.16	1.18	1	1	1.18	2.16
1500						

