



# 2019 56

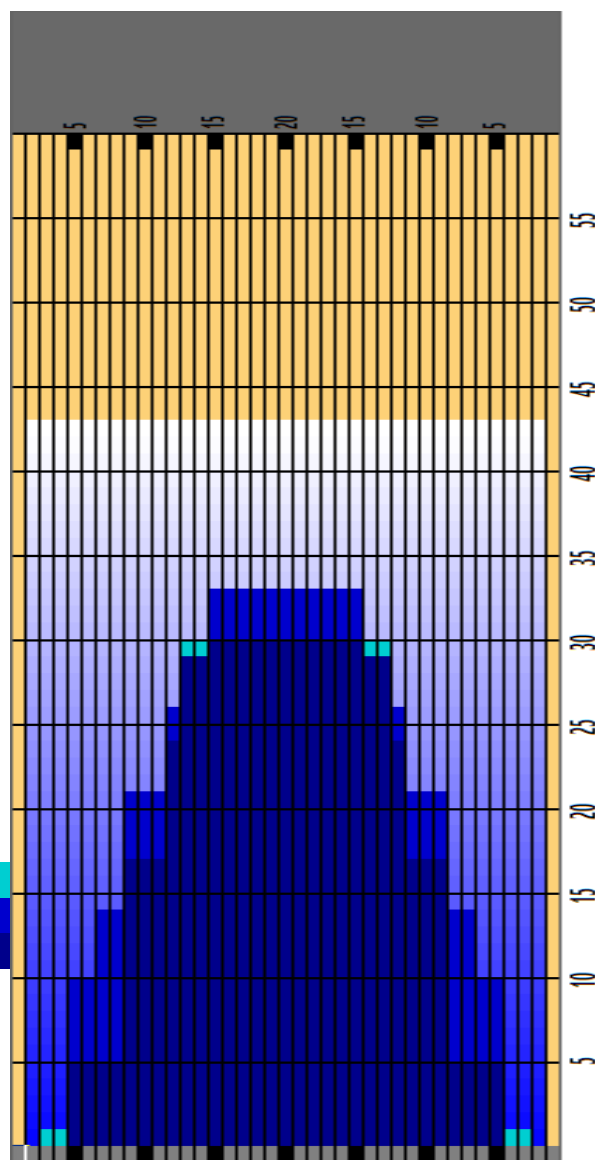


Oil Pattern Distance	43	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	16.4 mL	Reverse Oil Total	12.25 mL	Volume Oil Total	28.65 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	14	A	70	0.0	1.9	1.9	3500
2	5L	5R	2	14	A	62	1.9	5.8	3.9	3100
3	9L	9R	2	14	A	46	5.8	9.7	3.9	2300
4	9L	9R	3	18	A	69	9.7	17.3	7.6	3450
5	12L	12R	3	18	A	51	17.3	24.9	7.6	2550
6	13L	13R	2	18	A	30	24.9	30.0	5.1	1500
7	2L	2R	0	22	A	0	30.0	34.0	4.0	0
8	2L	2R	0	26	A	0	34.0	43.0	9.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	43.0	33.0	-10.0	0
2	15L	15R	1	26	B	11	33.0	29.4	-3.6	550
3	13L	13R	1	22	B	15	29.4	26.3	-3.1	750
4	12L	12R	2	18	B	34	26.3	21.2	-5.1	1700
5	9L	9R	3	18	B	69	21.2	13.6	-7.6	3450
6	7L	7R	2	14	B	54	13.6	9.7	-3.9	2700
7	5L	5R	2	14	B	62	9.7	5.8	-3.9	3100
8	2L	2R	0	14	B	0	5.8	0.0	-5.8	0

Cleaner Ratio Main Mix                      NA              Forward  
Cleaner Ratio Back End Mix                NA              Reverse  
Cleaner Ratio Back End Distance          NA              Combined  
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.21	1.62	1.02	1.02	1.62	5.21

