

2019 56



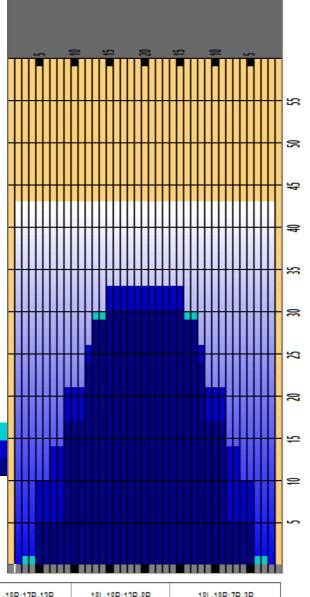
Oil Pattern Distance	43	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	16.4 mL	Reverse Oil Total	12.25 mL	Volume Oil Total	28.65 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

1 3L 3R 2 14 A 70 0.0 1.9 1.9 3500 2 5L 5R 2 14 A 62 1.9 5.8 3.9 3100 3 9L 9R 2 14 A 46 5.8 9.7 3.9 2300 4 9L 9R 3 18 A 69 9.7 17.3 7.6 3450 5 12L 12R 3 18 A 51 17.3 24.9 7.6 2550 6 13L 13R 2 18 A 30 24.9 30.0 5.1 1500 7 2L 2R 0 22 A 0 30.0 34.0 4.0 0 8 2L 2R 0 26 A 0 34.0 43.0 9.0 0		START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
3 9L 9R 2 14 A 46 5.8 9.7 3.9 2300 4 9L 9R 3 18 A 69 9.7 17.3 7.6 3450 5 12L 12R 3 18 A 51 17.3 24.9 7.6 2550 6 13L 13R 2 18 A 30 24.9 30.0 5.1 1500 7 2L 2R 0 22 A 0 30.0 34.0 4.0 0	1	3L	3R	2	14	Α	70	0.0	1.9	1.9	3500
4 9L 9R 3 18 A 69 9.7 17.3 7.6 3450 5 12L 12R 3 18 A 51 17.3 24.9 7.6 2550 6 13L 13R 2 18 A 30 24.9 30.0 5.1 1500 7 2L 2R 0 22 A 0 30.0 34.0 4.0 0	2	5L	5R	2	14	Α	62	1.9	5.8	3.9	3100
5 12L 12R 3 18 A 51 17.3 24.9 7.6 2550 6 13L 13R 2 18 A 30 24.9 30.0 5.1 1500 7 2L 2R 0 22 A 0 30.0 34.0 4.0 0	3	9L	9R	2	14	Α	46	5.8	9.7	3.9	2300
6 13L 13R 2 18 A 30 24.9 30.0 5.1 1500 7 2L 2R 0 22 A 0 30.0 34.0 4.0 0	4	9L	9R	3	18	Α	69	9.7	17.3	7.6	3450
7 2L 2R 0 22 A 0 30.0 34.0 4.0 0	5	12L	12R	3	18	Α	51	17.3	24.9	7.6	2550
	6	13L	13R	2	18	Α	30	24.9	30.0	5.1	1500
8 2L 2R 0 26 A 0 34.0 43.0 9.0 0	7	2L	2R	0	22	Α	0	30.0	34.0	4.0	0
	8	2L	2R	0	26	Α	0	34.0	43.0	9.0	0

2 15L 15R 1 26 B 11 33.0 29.4 -3.6 550 3 13L 13R 1 22 B 15 29.4 26.3 -3.1 750 4 12L 12R 2 18 B 34 26.3 21.2 -5.1 1700 5 9L 9R 3 18 B 69 21.2 13.6 -7.6 3450 6 7L 7R 2 14 B 54 13.6 9.7 -3.9 2700 7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	2 15L 15R 1 26 B 11 33.0 29.4 -3.6 550 3 13L 13R 1 22 B 15 29.4 26.3 -3.1 750 4 12L 12R 2 18 B 34 26.3 21.2 -5.1 1700 5 9L 9R 3 18 B 69 21.2 13.6 -7.6 3450 6 7L 7R 2 14 B 54 13.6 9.7 -3.9 2700 7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100		START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
3 13L 13R 1 22 B 15 29.4 26.3 -3.1 750 4 12L 12R 2 18 B 34 26.3 21.2 -5.1 1700 5 9L 9R 3 18 B 69 21.2 13.6 -7.6 3450 6 7L 7R 2 14 B 54 13.6 9.7 -3.9 2700 7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	3 13L 13R 1 22 B 15 29.4 26.3 -3.1 750 4 12L 12R 2 18 B 34 26.3 21.2 -5.1 1700 5 9L 9R 3 18 B 69 21.2 13.6 -7.6 3450 6 7L 7R 2 14 B 54 13.6 9.7 -3.9 2700 7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	1	2L	2R	0	30	В	0	43.0	33.0	-10.0	0
4 12L 12R 2 18 B 34 26.3 21.2 -5.1 1700 5 9L 9R 3 18 B 69 21.2 13.6 -7.6 3450 6 7L 7R 2 14 B 54 13.6 9.7 -3.9 2700 7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	4 12L 12R 2 18 B 34 26.3 21.2 -5.1 1700 5 9L 9R 3 18 B 69 21.2 13.6 -7.6 3450 6 7L 7R 2 14 B 54 13.6 9.7 -3.9 2700 7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	2	15L	15R	1	26	В	11	33.0	29.4	-3.6	550
5 9L 9R 3 18 B 69 21.2 13.6 -7.6 3450 6 7L 7R 2 14 B 54 13.6 9.7 -3.9 2700 7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	5 9L 9R 3 18 B 69 21.2 13.6 -7.6 3450 6 7L 7R 2 14 B 54 13.6 9.7 -3.9 2700 7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	3	13L	13R	1	22	В	15	29.4	26.3	-3.1	750
6 7L 7R 2 14 B 54 13.6 9.7 -3.9 2700 7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	6 7L 7R 2 14 B 54 13.6 9.7 -3.9 2700 7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	4	12L	12R	2	18	В	34	26.3	21.2	-5.1	1700
7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	7 5L 5R 2 14 B 62 9.7 5.8 -3.9 3100	5	9L	9R	3	18	В	69	21.2	13.6	-7.6	3450
		6	7L	7R	2	14	В	54	13.6	9.7	-3.9	2700
8 2L 2R 0 14 B 0 5.8 0.0 -5.8 0	8 2L 2R 0 14 B 0 5.8 0.0 -5.8 0	7	5L	5R	2	14	В	62	9.7	5.8	-3.9	3100
		8	2L	2R	0	14	В	0	5.8	0.0	-5.8	0

Cleaner Ratio Main Mix NA Cleaner Ratio Back End Mix NA Cleaner Ratio Back End Distance NA Buffer RPM: $4 = 720 \mid 3 = 500 \mid 2 = 200 \mid 1 = 50$

Forward Reverse Combined



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Mlddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.21	1.62	1.02	1.02	1.62	5.21
1500 —						

