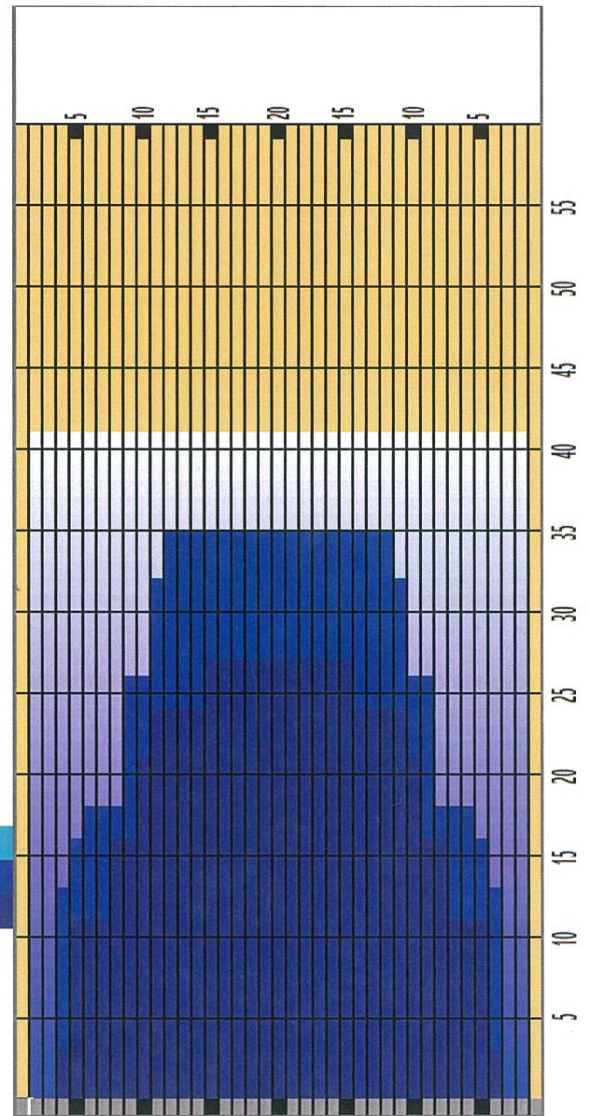




Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	15.8 mL	Reverse Oil Total	10.85 mL	Volume Oil Total	26.65 mL
Tank Configuration	Only A	Tank A Conditioner	current	Tank B Conditioner	current

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	50	14	35	0.0	0.0	0.0	1750
2	4L	4R	2	50	14	66	0.0	3.9	3.9	3300
3	5L	5R	3	50	18	93	3.9	11.5	7.6	4650
4	8L	8R	2	50	18	50	11.5	16.6	5.1	2500
5	10L	10R	2	50	18	42	16.6	21.7	5.1	2100
6	11L	11R	1	50	18	19	21.7	24.2	2.5	950
7	15L	15R	1	50	22	11	24.2	27.3	3.1	550
8	2L	2R	0	50	22	0	27.3	41.0	13.7	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	22	0	41.0	35.0	-6.0	0
2	12L	12R	1	50	22	17	35.0	31.9	-3.1	850
3	11L	11R	2	50	22	38	31.9	25.7	-6.2	1900
4	9L	9R	3	50	18	69	25.7	18.1	-7.6	3450
5	6L	6R	1	50	18	29	18.1	15.6	-2.5	1450
6	5L	5R	1	50	18	31	15.6	13.1	-2.5	1550
7	4L	4R	1	50	14	33	13.1	11.2	-1.9	1650
8	2L	2R	0	50	14	0	11.2	0.0	-11.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 19 In Lane
 Machine On 9/10/2013 11:40 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.39	1.31	1.02	1.02	1.31	3.39

