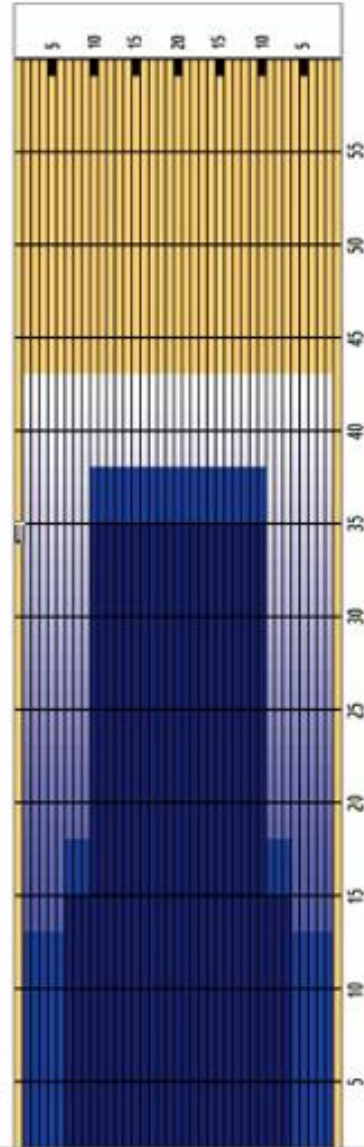


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	19.15 mL	Reverse Oil Total	15.35 mL	Volume Oil Total	34.5 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	74	0.0	1.9	1.9	3700
2	7L	7R	3	14	81	1.9	7.8	5.9	4050
3	7L	7R	3	18	81	7.8	15.4	7.6	4050
4	10L	10R	3	18	63	15.4	23.0	7.6	3150
5	10L	10R	2	22	42	23.0	29.2	6.2	2100
6	10L	10R	2	22	42	29.2	35.4	6.2	2100
7	2L	2R	0	22	0	35.4	43.0	7.6	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	43.0	38.0	-5.0	0
2	10L	10R	3	18	63	38.0	30.4	-7.6	3150
3	10L	10R	2	18	42	30.4	23.3	-7.1	2100
4	10L	10R	2	14	42	23.3	21.4	-1.9	2100
5	10L	10R	2	14	42	21.4	17.5	-3.9	2100
6	7L	7R	2	10	54	17.5	14.7	-2.8	2700
7	7L	7R	1	10	27	14.7	13.3	-1.4	1350
8	2L	2R	1	10	37	13.3	11.9	-1.4	1850
9	2L	2R	0	10	0	11.9	0.0	-11.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



lan	3L-7L-10L-10R	8L-12L-10L-10R	13L-17L-10L-10R	10L-10R-17R-13R	10L-10R-12R-8R	10L-10R-17R-3R
Description	OutsideMiddle	MiddleMiddle	InsideMiddle	Middle Inside	MiddleMiddle	MiddleOutside
Track Zone Ratio	5.83	1.3	1	1	1.3	5.83

