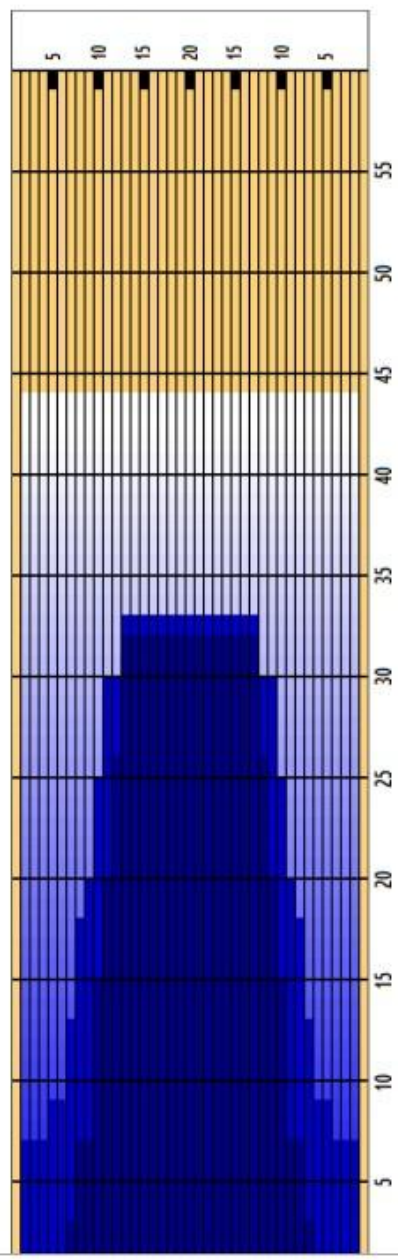




Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	15.5 mL	Reverse Oil Total	16.35 mL	Volume Oil Total	31.85 mL
Tank Configuration	A Only	Tank A Conditioner	PRODIGY	Tank B Conditioner	-

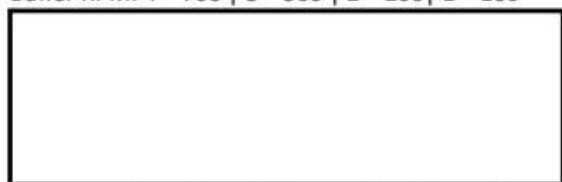
	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	A	37	0.0	0.0	0.0	1850
2	5L	5R	1	14	A	31	0.0	1.9	1.9	1550
3	7L	7R	1	14	A	27	1.9	3.8	1.9	1350
4	8L	8R	2	14	A	50	3.8	7.7	3.9	2500
5	10L	10R	3	18	A	63	7.7	15.3	7.6	3150
6	11L	11R	2	18	A	38	15.3	20.4	5.1	1900
7	12L	12R	2	22	A	34	20.4	26.6	6.2	1700
8	13L	13R	2	22	A	30	26.6	32.8	6.2	1500
9	2L	2R	0	26	A	0	32.8	44.0	11.2	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	44.0	33.0	-11.0	0
2	13L	13R	1	18	A	15	33.0	30.5	-2.5	750
3	11L	11R	2	18	A	38	30.5	25.4	-5.1	1900
4	10L	10R	2	18	A	42	25.4	20.3	-5.1	2100
5	9L	9R	1	18	A	23	20.3	17.8	-2.5	1150
6	8L	8R	2	18	A	50	17.8	12.7	-5.1	2500
7	7L	7R	2	14	A	54	12.7	8.8	-3.9	2700
8	5L	5R	1	14	A	31	8.8	6.9	-1.9	1550
9	2L	2R	2	14	A	74	6.9	3.0	-3.9	3700
10	2L	2R	0	14	A	0	3.0	0.0	-3.0	0



Cleaner Ratio Main Mix                    NA        Forward  
 Cleaner Ratio Back End Mix            NA        Reverse  
 Cleaner Ratio Back End Distance      NA        Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.63	1.52	1	1	1.52	5.63

